

Procedure 7.22 - Replacing a Wheel Assembly

Procedure

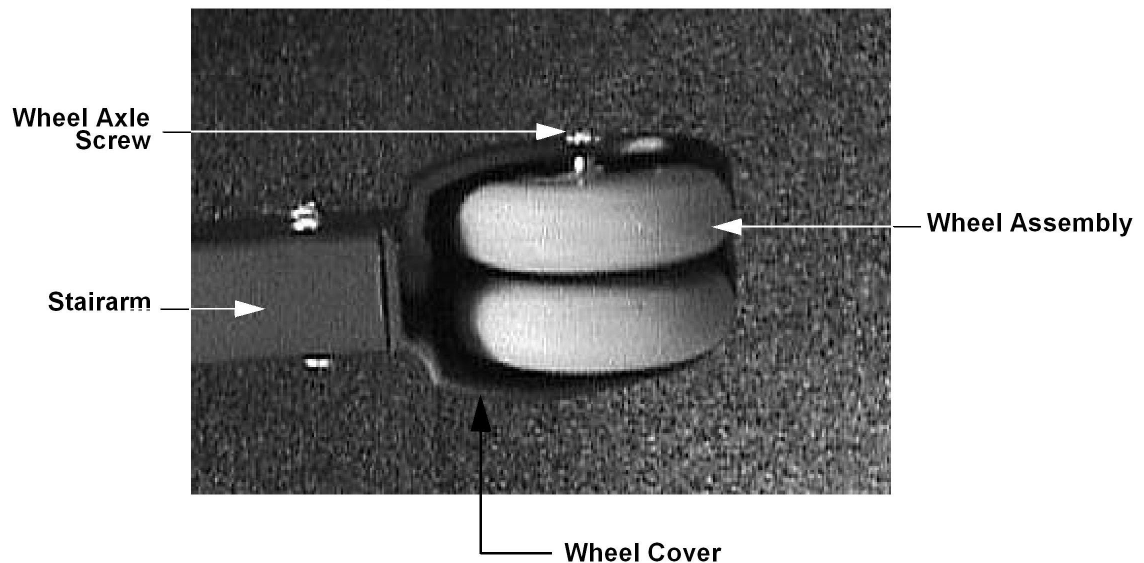
1. Set the on/off switch in the *off* position, then unplug the power cord from the wall outlet.

WARNING

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

2. The wheel assembly is provided as an assembly that includes both wheels and replacement wheel axle screws. Do not remove the wheel cover from the stairarm. It is only necessary to remove the wheels from the wheel cover.
3. Remove the two wheel axle screws that fasten the wheel assembly into the wheel cover. Remove the wheel assembly from the wheel cover.

Diagram 7.19 - Wheel Assembly



4. Install the replacement wheel assembly in the wheel cover. The replacement wheel axle screws that are supplied with the wheel assembly employ a loctite patch, no other locking means is required. If a wheel axle screw is being reused, apply a thin coat of blue loctite to the wheel axle screws. Install and hand tighten the two wheel axle screws. Torque the wheel cover screws to 25 in/lbs.
5. Set the on/off switch in the *on* position and thoroughly test the operation of the wheel assemblies.